

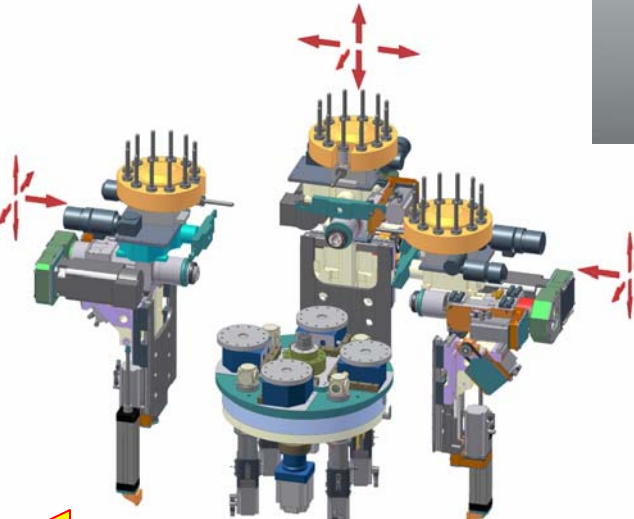
Multi-Center

Flexible machining solutions for production machining requirements



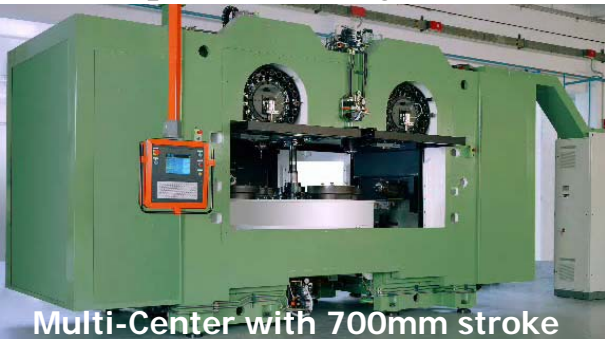
Multi-Center with 230mm stroke

True four-axis capability with every unit
ATC with 12 or 24 tool positions per unit
Tool change time - 2.2 sec. chip-to-chip!
230mm X-Y travel standard, up to 700mm!
Load time isolated from machining time
Quick change pallet systems available
Through-pallet hydraulic clamping – 4 lines!



Please see other side

Multiple unit configurations, horizontal and/or vertical, with up to six stations

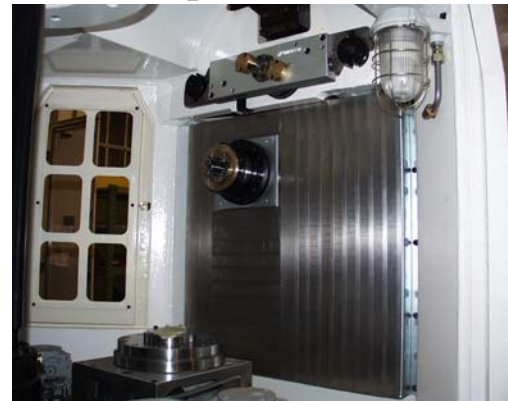


Multi-Center with 700mm stroke

Fanuc or Siemens



~ 28"



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Purpose-Built machines for Productivity



Horizontal table axis



Vertical table axis



Up to 15 stations, and 38 units – acting simultaneously
All axis CNC controlled, from ‘Z’ to ‘X-Y-Z’ feed
Table index from 0.16 sec. – Hirth ring positioning
Hydraulic clamping – chuck, collet, or fixture style

Indexing work-holding devices available
Spindles have power draw bar standard
Machine from bar, casting, forging, etc.
Assembly, turning gauging, broaching...



Please see other side



Operator interface



Bar Feed

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